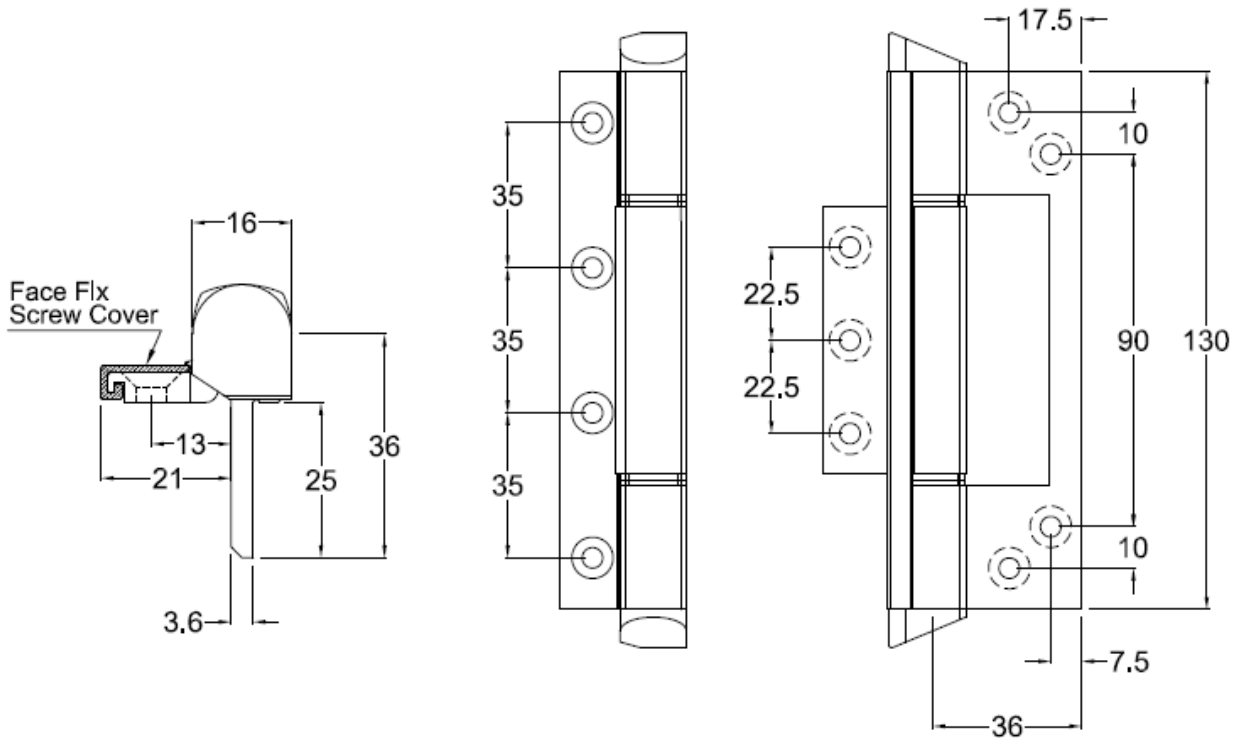


Technical Data Sheet

AL13025 Aluminium Anti-Ligature Interfold Hinge 130x25mm - Concealed Face Fix



The AL13025 Aluminium Interfold hinge has been primarily designed for Jockey Sash windows. It is also suitable for Aluminium and some Timber doors in Aluminium Frames.

SPECIFICATION

- **Hinge Type:** Interfold Hinge – Anti-Ligature
- **Material:** High strength Aluminium Alloy T6 minimum tensile 254 mpa
- **Hinge Pin:** 6mm Diameter 304 grade Stainless Steel
- **Bushes:** Flanged Nylon
- **Knuckle:** Squareline – Heavy Duty
- **Endcaps:** Aluminium Anti-Ligature Pressed Interference fit
- **Face Fix:** Concealed Wrap Around Face Fixing Wing to Frame Leaf
- **Hinge Positioning Locator:** Yes
- **Maximum Weight Capacity:** 45kg's – 3 Hinges

INSTALLATION GUIDE

- Minimum Sash / Door Thickness 25mm
- As a guide door's:
 - 2100 high x 870 wide – 3 hinges
 - 2400 high x 870 wide – 4 hinges
- Recommended that the minimum of 3 hinges be used with the top hinge be located as high as possible

FIXING

- Fastening Screws supplied
- Aluminium Fixings - 10G x 12mm, 304SS undercut countersunk self-tapping Phillips drive screw
- Face fixing to the Door Frame
- **Pop Rivets are NOT RECOMMENDED**

FINISH

- AL13025SNA – Satin Natural Anodised
- AL13025BLK – Black Powder Coat
- AL13025WHT – White Powder Coat